

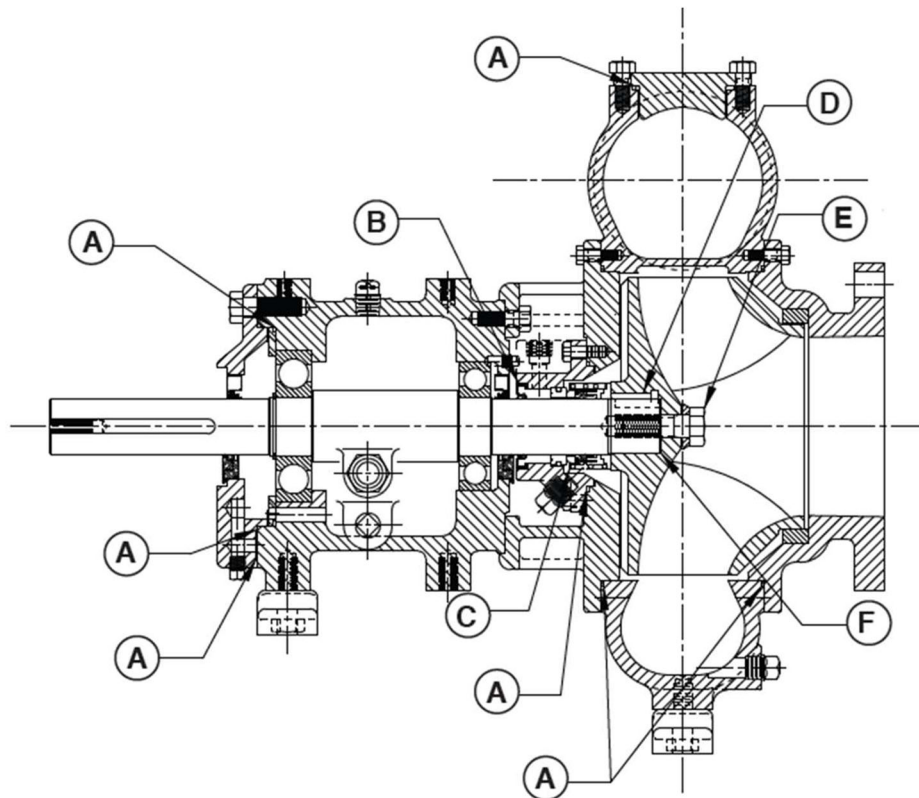


SEAL PARTS KIT

PUMP MODEL: 66S10

The mechanical seal kit and bearing frame kits are offered separately. We recommend ordering both kits for a major service. Both the Mechanical Seal and Bearing Frame kits include all O-rings needed for service.

PARTS DRAWING – 372000105 MECHANICAL SEAL PARTS KIT



372000105 - Mechanical Seal Kit

Qty.	Id	Description
1	A	O-RING KIT, COMPLETE
3	B	CASSETTE SEALS
1	C	MECHANICAL SEAL
1	D	KEY, IMPELLER
1	E	KIT, LOCKWASHER
1	F	KIT, IMPELLER SHIM
1	-	P-80 LUBRICANT, 10ML TUBE

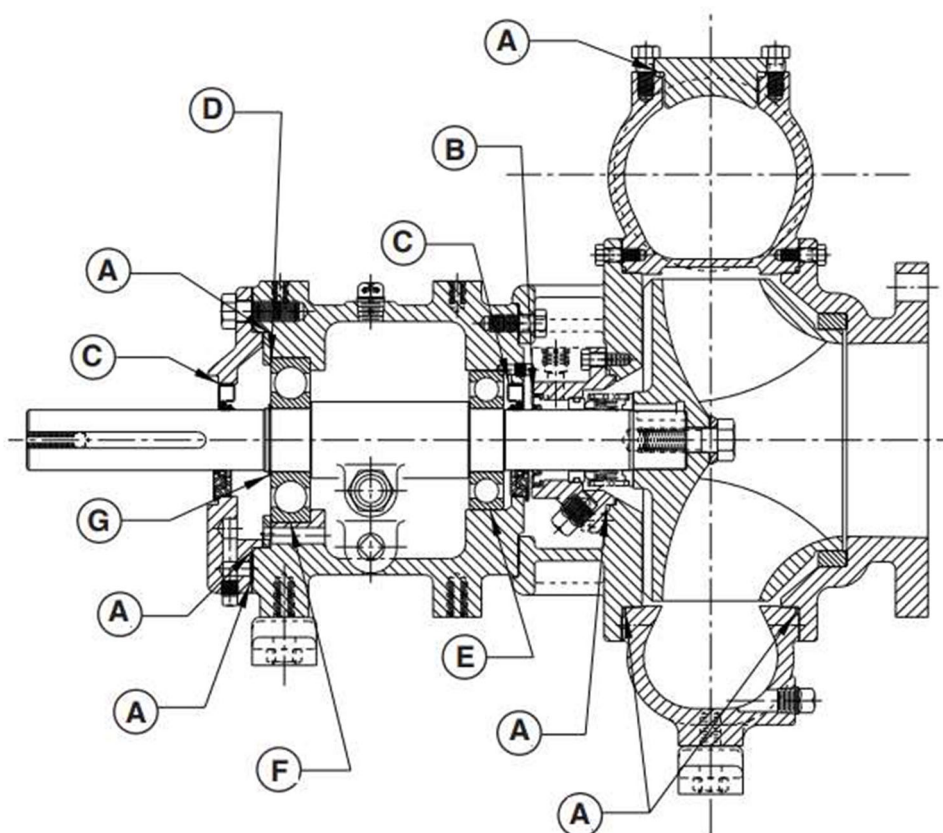


BEARING PARTS KIT

PUMP MODEL: 66S10

The mechanical seal kit and bearing frame kits are offered separately. We recommend ordering both kits for a major service. Both the Mechanical Seal and Bearing Frame kits include all O-rings needed for service.

PARTS DRAWING – 373000109 BEARING FRAME PARTS KIT



373000109 – Bearing Frame Kit

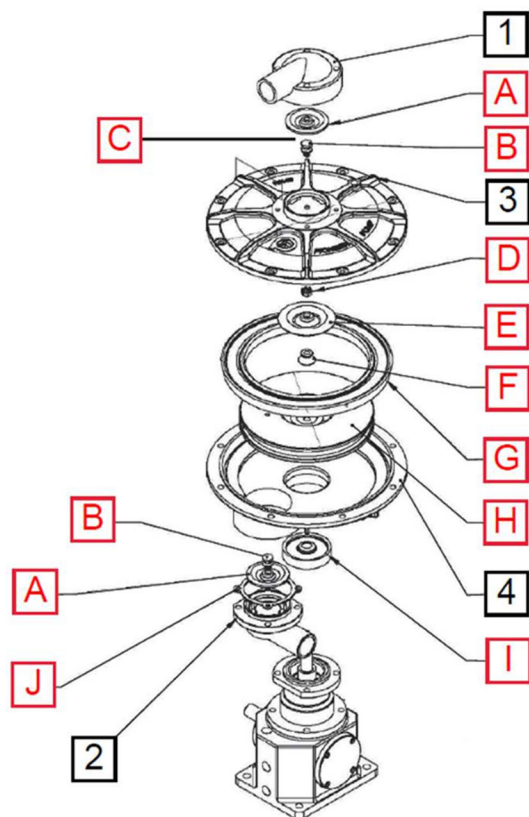
Qty.	Id	Description
1	A	O-RING KIT, COMPLETE
1	B	CASSETTE SEAL, RUN DRY
2	C	CASSETTE SEALS, BEARING FRAME
1	D	SHIM KIT
1	E	BEARING, IMPELLER END
1	F	BEARING, DRIVE END
1	G	SNAP RING
3	-	TAPERED PLUG, SIZE 000



VACUUM PUMP REBUILD

UPPER CHAMBER KIT

PARTS DRAWING – 374000102 UPPER VACUUM PUMP KIT



374000102 – UPPER VACUUM PUMP KIT

Qty.	Id	Description
2	A	INLET/EXHAUST VALVE
2	B	INLET/EXHAUST VALVE STUD
1	C	COTTER PIN
1	D	CASTLE NUT
1	E	ACTUATOR VALVE
1	F	ACTUATOR WASHER
1	G	ACTUATOR SEAL
1	H	ACTUATOR
1	I	NECK SEAL
1	J	INLET NOZZLE GASKET
8	-	HOUSING FASTENER
1	-	FLAT WASHER

NOT INCLUDED IN KIT

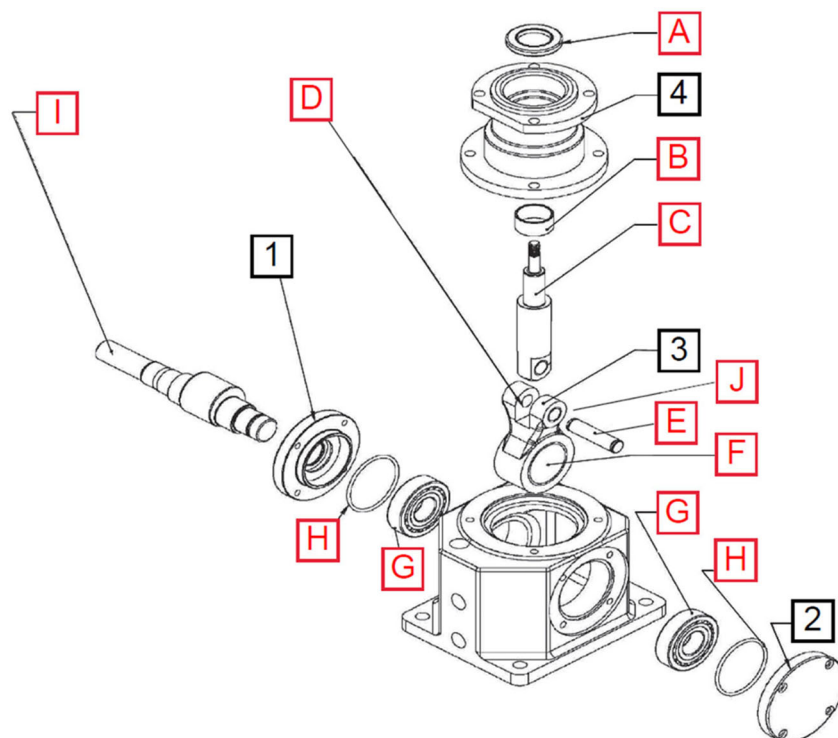
Id	Description	Part No.
1	EXHAUST NOZZLE	33617320
2	INLET NOZZLE	33617318
3	UPPER HOUSING	33617310
4	LOWER HOUSING	33617309



VACUUM PUMP REBUILD

LOWER CHAMBER KIT

PARTS DRAWING – 374000103 LOWER VACUUM PUMP KIT



374000103 – LOWER VACUUM PUMP KIT

Qty.	Id	Description
1	A	ACTUATOR SHAFT LIP SEAL
1	B	ACTUATOR SHAFT GUIDE BUSHING
1	C	ACTUATOR SHAFT WITH BUSHING
2	D	CONNECTING ROD BUSHING, SMALL
1	E	FULCRUM PIN
1	F	CONNECTING ROD BEARING, LARGE
2	G	SHAFT END BEARING
2	H	BEARING CAP O-RING
1	I	CRANK SHAFT
1	J	FULCRUM PIN RETAINING RING
1	-	BEARING LOCKNUT
1	-	BEARING LOCKWASHER
1	-	BEARING CAP LIP SEAL
1	-	PEDESTAL O-RING
1	-	THUMBSCREW
4	-	STUD ASSEMBLY

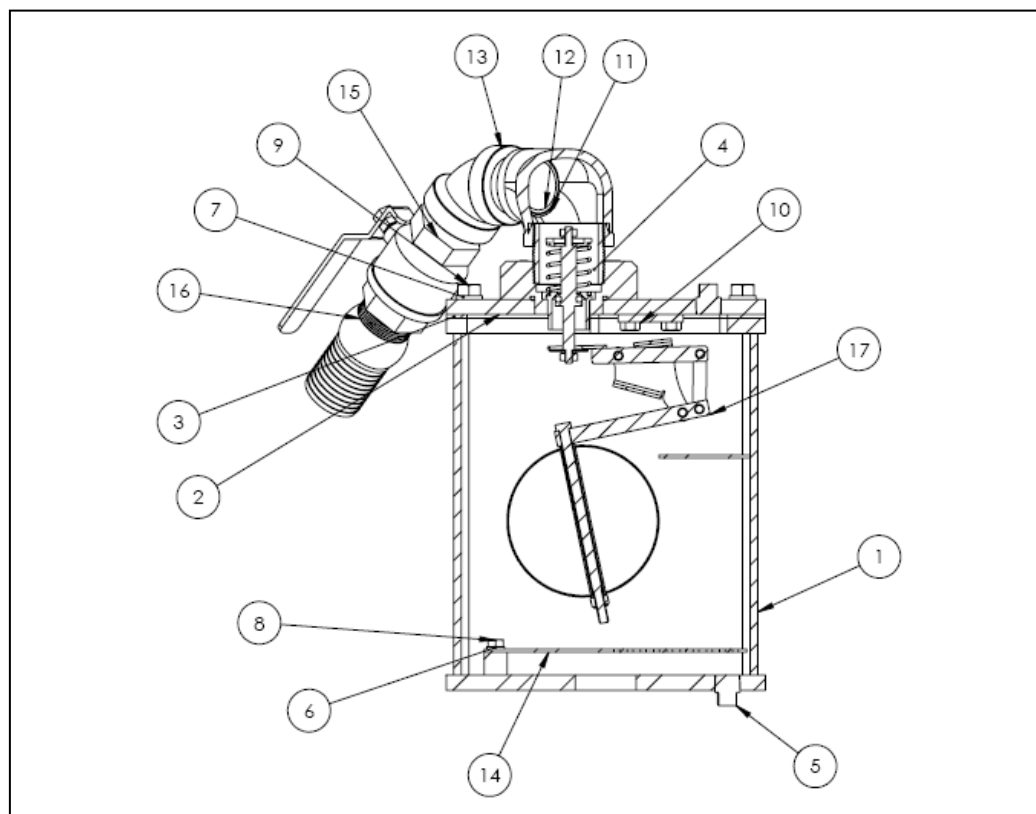
NOT INCLUDED IN KIT

Id	Description	Part No.
1	BEARING CAP, SHAFT END	33602316
2	CONNECTING ROD	33603314
3	PEDESTAL	33601312
4	BEARING CAP, REAR	33602317



PRIMING CHAMBER

SUBASSEMBLIES (STANDARD BUILD)

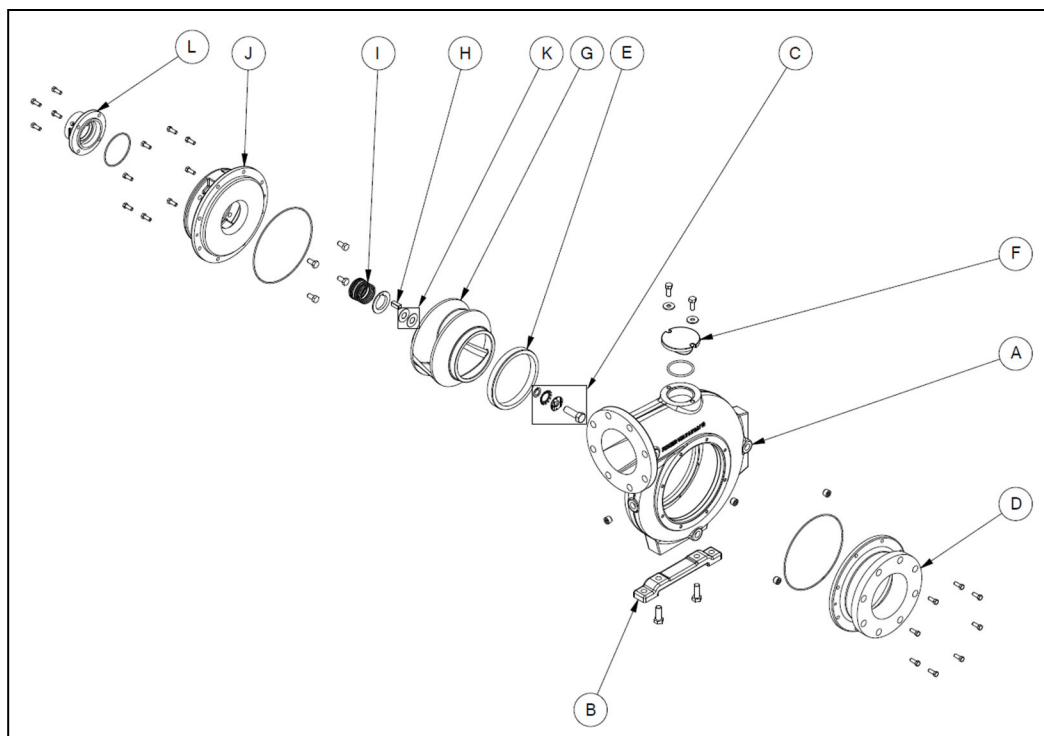


Item #	Id	Description
13156969	1	PRIMING CHAMBER
104157207	2	PRIMING CHAMBER LID
318486974	3	LID GASKET
106003704C	4	PRIMING VALVE SUB-ASSY
31138103	5	PIPE PLUG, ½ NPT SQUARE HEAD
37821213	6	.31 SPLIT LOCK WASHER
32839401	7	.50 SPLIT LOCK WASHER
37621031C075	8	BOLT, .31-18UNC x .75
32632050C125	9	BOLT, .50-13UNC x 1.25
37621038C062	10	BOLT, .38-16UNC x .63
30838110	11	ELBOW, 2" x 1-1/2" NPT, 90°
30638311	12	NIPPLE, 1-1/2", CLOSE
30838133	13	ELBOW, 1-1/2" NPT, 45°
102216896	14	STRAINER PLATE
32200102	15	BALL VALVE, 1-1/2"
31638104	16	KING NIPPLE, 1-1/2" MPT x 2" HO
1060016945	17	LINKAGE ASSY, GEN3 FIXED BALL



WET END PARTS

PUMP MODEL: 66S10 (STD. MATERIALS)

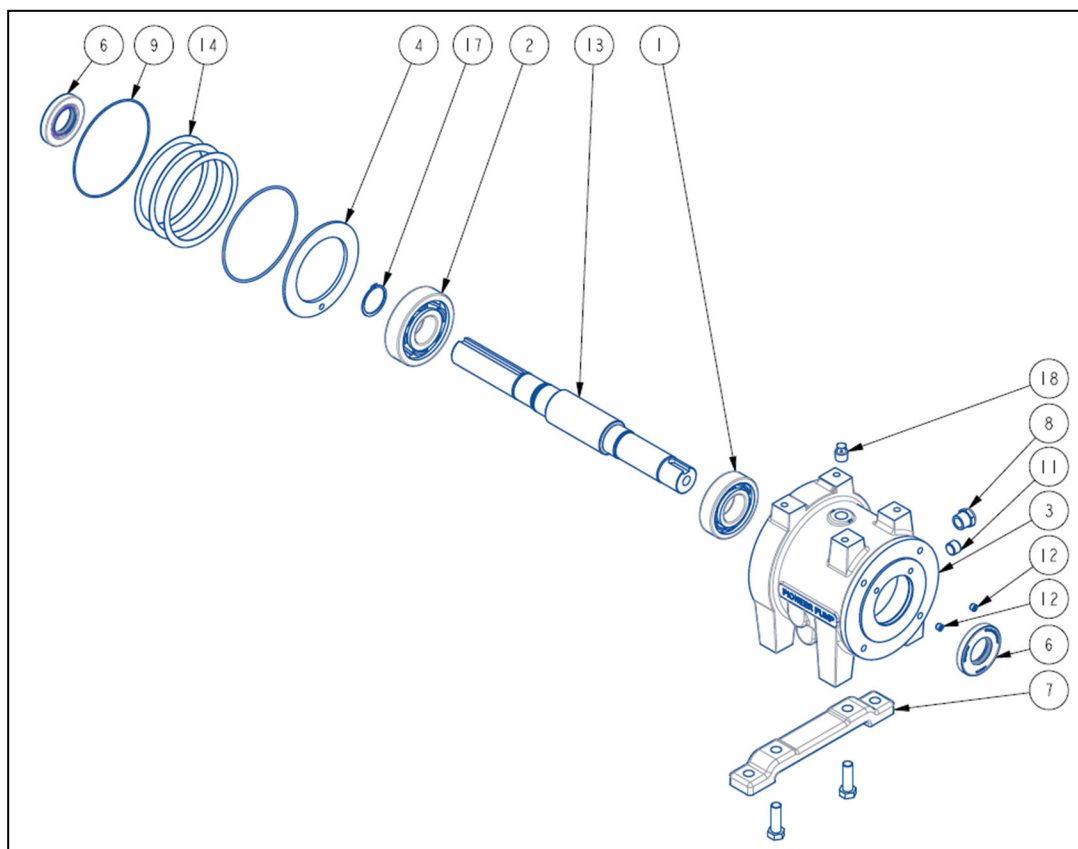


Qty	Id	Item #	Description
1	A	110042628	VOLUTE, DI
1	B	11904141	FOOT, MOUNTING
1	C	37500133	LOCK WASHER KIT .75-10 X 2.250
1	D	108043742	SUCTION COVER
1	E	109026810	WEAR RING
1	F	11104240	CLEANOUT COVER
1	G	1123007610	IMPELLER, FULL TRIM, CA6
1	H	12227121	KEY 1/2 x 1/2 x 1.25 LG
1	I	30400171	MECHANICAL SEAL, 1.88"
1	J	116047496	BRAC-PLATE, DI
1	K	SHIM-IMP5	SHIM KIT, 1.75 x .78, IMPELLER
1	L	1290407613	SEAL GLAND
1	-	KIT00196	O-RING SET, COMPLETE



BEARING FRAME PARTS

PUMP MODEL: 66S10

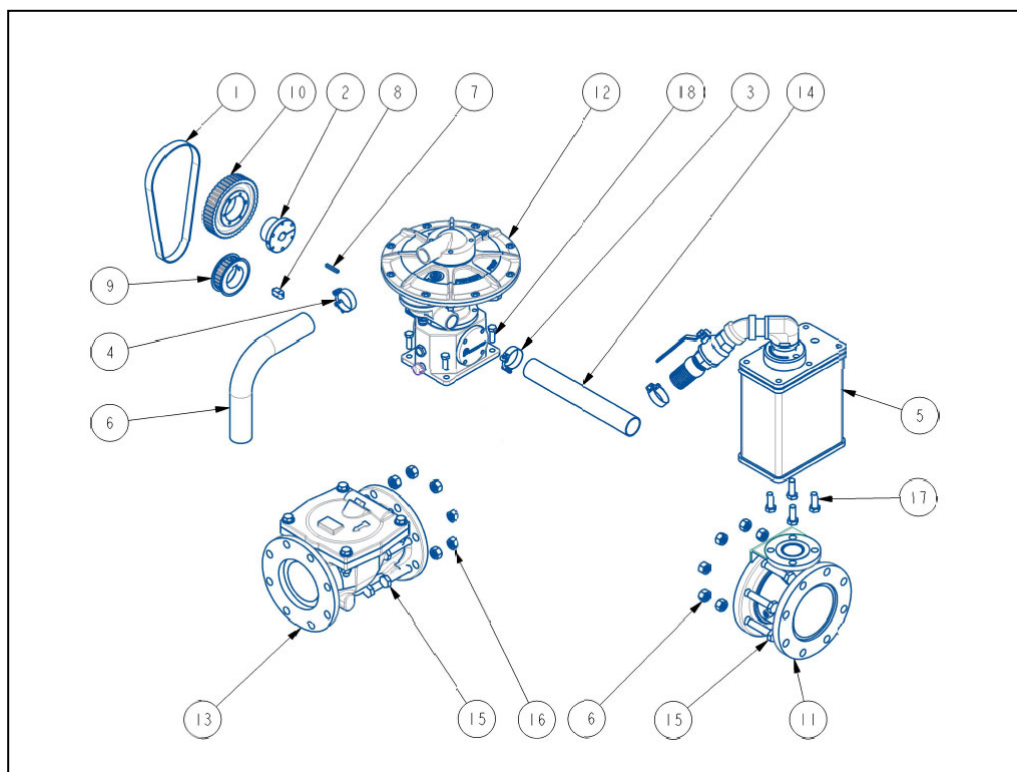


Qty	Id	Item #	Description
1	1	31900122	BEARING, IMPELLER END
1	2	31900121	BEARING, DRIVE END
1	3	1170107638	BEARING HOUSING
1	4	118026053	BEARING PLATE
2	6	30500188	CASSETTE SEAL, 1.875"
1	7	11904141	FOOT, MOUNTING
1	8	31339103	LEVEL PLUG 3/4" NPT
1	9	KIT00196	O-RING KIT, COMPELTE
1	11	31138107	FLUSH PLUG
2	12	31138115	PLUG FLUSH 1/8" NPT HEX DRIVE
1	13	1202718097	SHAFT BH8.5
1	14	SHIM-BF2	BEARING SHIM SET
1	17	353005100196	SNAP RING
1	18	31138922	VENT PLUG



PRIMING SYSTEM

SIDE MOUNT, COMPACT, 6"



Qty	Id	Item #	Description
1	1	323420H100	BELT TIMING 420H100 (SIDE MNT)
1	2	32500101	BUSHING QD/SK 1.0 BORE
1	3	31621103	CLAMP 2.5IN HOSE T-BOLT SS304
1	4	31621103	CLAMP 2.5IN HOSE T-BOLT SS304
1	5	1060015894	COMPACT PRIMING CHAMBER ASSY
1	6	31700103	HOSE 2IN X 90 DEG X 6IN LEG
1	7	12211103	KEY 1/4 x 1/4 x 1.75 LG
1	8	12211989	KEY 5/8 SQ WEDGE KEY
1	9	32400386	PULLEY 26H100 2.50"
1	9.1	32500211	BUSHING, 1.88" 1/2x1/4KW
1	10	32400102	PULLEY 44H100 QD/SK
1	11	150157006	SPOOL PRIMING 6" W/ 2" WELDED
1	12	33600101	VACUUM PUMP 50CFM
1	13	32200181	VALVE 6" CHECK
1	14	31700130	HOSE 2" ID SUCTION x 48"
16	15	32632075C325	BOLT .75-11UNC x 3.25 G5 PLATED
16	16	37721601	NUT HVY HEX .75-11UNC 304SS
4	17	32632062C175	BOLT .62-11UNC x 1.75 G5 PLATED
4	18	32632050C150	BOLT .50-13UNC x 1.50 G5 PLATED



Franklin Electric is a global leader in the manufacturing and distribution of products and systems focused on the movement and management of water. We offer pumps, motors, drives, and controls for use in a wide variety of agricultural, commercial, industrial, municipal, and residential applications.
