

The mechanical seal kit and bearing frame kit are offered separately.

We recommend ordering both kits for a major service. Both the Mechanical Seal and Bearing Frame kits include all O-rings needed for service.

Part Number	Description
372000135	Mechanical Seal Kit, includes O-rings
373000131	Bearing Frame Kit, includes O-rings

### PN 372000135 Mechanical Seal Kit

Qty	Item #	Description
1	31871103	8" FULL FLANGE GASKET
1	31871141	FILL COVER GASKET
1	31852911	GASKET SUCTION FLANGE
1	31852906	GASKET SEAL PLATE
1	30147384	O-RING 2-384 BUNA-N70
1	30147459	O-RING 2-459 BUNA-N70
1	37622062FF125	IMPELLER SCREW
1	21422101	IMPELLER WASHER
1	30422171A	SEAL ASSY 1.88 SC/TC
1	30148029	O-RING 2-029 VITON
2	30147458	O-RING 2-458 BUNA-N70
1	34800104	P-80 LUBRICANT, 10ML
1	34800105	LOCTITE 263, 0.5ML TUBE
1	88PFLASHLIGHT	LED FLASHLIGHT W/LOGO

### PN 373000131 Bearing Frame Kit

Qty	Item #	Description
2	30147458	O-RING 2-458 BUNA-N70
1	31852906	GASKET SEAL PLATE
3	30500117	LIP SEAL 473239 BUNA
1	12211110	KEY 3/8 x 3/8 x 2.50 LG
1	353005100215	SNAP RING 5100-215
1	31900109	OUTBOARD BEARING
1	30147252	O-RING 2-252 BUNA-N70
1	31900108	INBOARD BEARING
1	30148029	O-RING 2-029 VITON

### Ordering Information

Parts kits are in stock and available for shipment within 2 business days.

Please call or email orders. Phone (503) 266-4115, Email [Parts@pioneerpump.com](mailto:Parts@pioneerpump.com).

### Note

Part numbers listed reflect updated part numbers as of August 2017. Older documentation may have different part numbers. Please consult factory if differences appear.

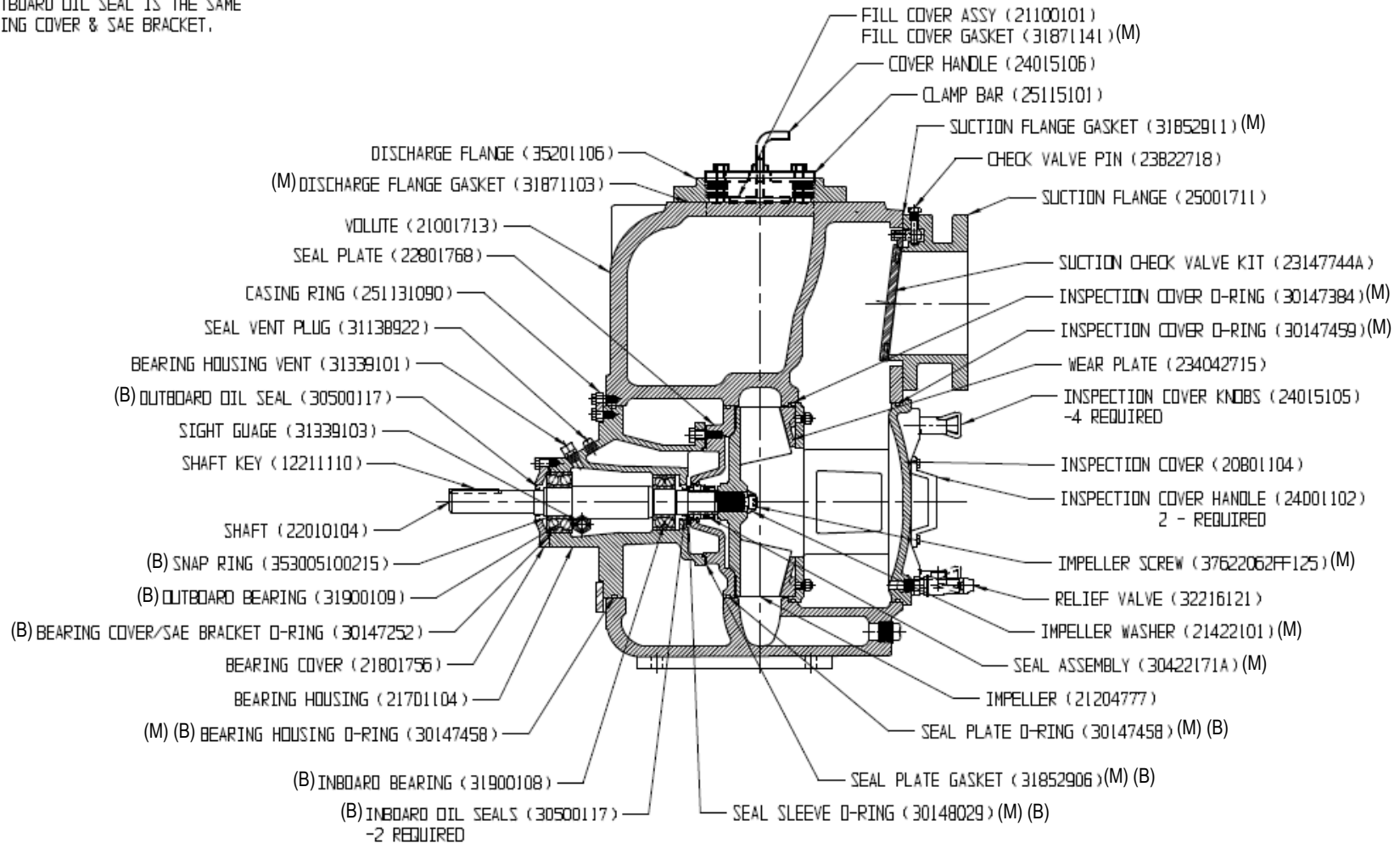
All parts included in kits are standard material. Please contact Pioneer Pump for any special requests regarding the material of component.

NOTES:

- PIONEER PUMP PART NUMBERS IN ( ),
- CAPSCREWS NOT LISTED, USE GRADE 5 MATERIAL.
- SPOOL DISCHARGE FLANGE (25001106) NOT SHOWN.
- HAND KNOB - INSPECTION COVER (24015107) 4 - REQUIRED.
- SAE #3 BRACKET (21601773) NOT SHOWN.
- NOTE: OUTBOARD OIL SEAL IS THE SAME FOR BEARING COVER & SAE BRACKET.

PARTS IN BEARING FRAME KIT DENOTED BY (B)

PARTS IN MECHANICAL SEAL KIT DENOTED BY (M)



MODEL: GS8015L75-H0  
 REFERENCE: BOM SPHFGS8-000

DWG NO. 17253A  
 REVISION: 002  
 DRAWN BY: MG  
 DATE: 8/18/2017